

Work Order ID 83520

83520

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Thursday, April 19, 2012 10:28:22 AM

Item ID: D3544-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Clamp
 Start Date: 4/19/2012 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 4/27/2012 Req'd Qty: 20.00 *20* Customer:

Reference:

Approvals: Process Plan: Date: 204-19 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3544	Rev A								
100		0.00							
100	Small Fab					20	Ø		FF 12-05-16
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D3544								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							conty (420)
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location <u>ST 457</u>								
Packaging	Memo	0.00							
Packaging						20x			SP 12-5-17.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83520***83520***

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Item ID: D3544-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Clamp

Start Date: 4/19/2012 Start Qty: 20.00

20

Cust Item ID:

Required Date: 4/27/2012 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/5/17
R12-05-17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, April 19, 2012 10:28:28 AM

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Work Order ID: 83520

83520

Parent Item: D3544-041

D3544-041

Parent Item Name: Clamp

Start Date: 4/19/2012

Required Date: 4/27/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 06-08-29 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182 Heat Shrink		Manufactured	No			100	f	464.3763	0.585	12.31579			
D2182									**			(20) FF 12-05-16	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST402A		464.3763237							
				21864		122.276324							
				26009		248.1							
				3999		94							
D2947 Clamp		Manufactured	No			100	Each	46.0000	1	20			
D2947									**			(20) FF 12-05-16	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST456		46							
				77557		46							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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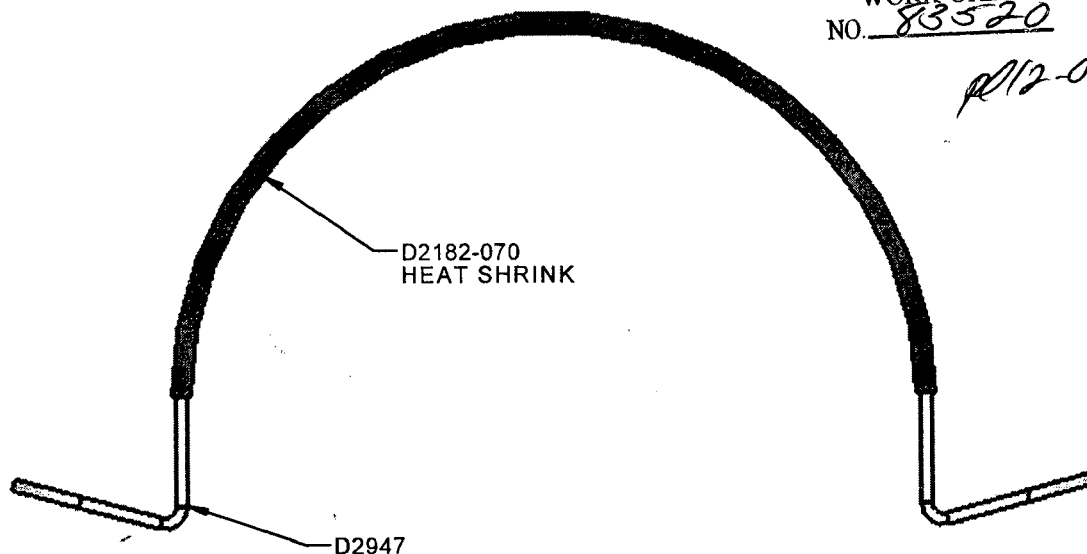
NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11	TITLE CLAMP		SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 83520

2012-04-19



D3544-041 CLAMP

RELEASED

06.08.23 [Signature]

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